

Date: Thursday, 6/1/2006 8:28:14 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACEDOOR INSTALLATION
Job Number : 27323	
Estimate Number : 10568	
P.O. Number : <i>N/A</i>	Part Number : D412694011
This Issue : 6/1/2006 S.O. No. : <i>N/A</i>	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : N/A
Previous Run : 26394	Material : <i>N/A</i>
Written By : <i>See COMMENT Below</i>	Due Date : 6/8/2006 Qty: 1 Um: Each
Checked & Approved By : <i>06.06.01</i>	
Comment : Est Rev:A 05.04.27 New Issue KJ/RF	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-694-011 CHG005

2.0	27323A	DOOR ASSEMBLY
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Could see w/o 24660 ml



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

3.0	27323B	DOOR ASSEMBLY
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Could see w/o 24659 ml



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

4.0	27323C	DOOR ASSEMBLY
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Could see w/o 24660 ml



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

5.0	27323D	DOOR ASSEMBLY
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Could see w/o 24659 ml



Comment: Sub-Component DOOR ASSEMBLY IN PROGRESS

6.0	27323E	DOUBLER KIT
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Comment: Sub-Component DOUBLER KIT

7.0	27323F	DOUBLER KIT
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Comment: Sub-Component DOUBLER KIT

W/O:		WORK ORDER CHANGES					
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 & initial all entries
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Description :

8.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O:

2008860

D3119-041 Cover Assembly

D3119-042 Cover Assembly

D3140-05/-07 Door (for D412-694-01/-03)

D3140-06/-08 Door (for D412-694-02/-04)

Supplier: Delastek

Ship to Delastek

Qty	Part Number	Description
1	D3140-5-7	Doubler Kit
1	D3140-6-8	Doubler Kit

Batch

27323 E
27323 F

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

AB 06/03/31 ①

10.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Visual inspection.

Check for void spot and pins.

Check over all dimensions and windows as per Dwg D3140.

Bring to composite room for assembly

206-06-01

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

12.0

D412694015

Replacement Window Kit



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Batch B25267

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Job Number:



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Description :

13.0

D41269401

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Batch

27323A

14.0

D41269402

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Batch

27323B

15.0

D41269403

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Batch

27323C

16.0

D41269404

Door Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Batch

27323D

17.0

D2126

Seal



Comment: Qty.: 12.1666 f(s)/Unit Total : 12.1666 f(s)

✓ Seal

Batch

825702 ✓

18.0

D30901

Shim 0.250



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

✓ Shim 0.250

Batch

5116578 ✓

19.0

D30903

Shim 0.125



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Shim 0.125

Batch

5116579 ✓

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Description :

20.0

D31081

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B17029 ✓

21.0

D31082

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B17030 ✓

22.0

D31083

Decal



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Decal

Batch

B18627 ✓

23.0

D31085

Decal



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Decal

Batch

B17205 ✓

24.0

D31087

Decal



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Decal

Batch

B18163 ✓

25.0

D31161

Seal P/N 110-004-2



Comment: Qty.: 8.3333 f(s)/Unit Total : 8.3333 f(s)

Seal P/N 110-004-2

Batch

B17295 ✓

26.0

D31163

Seal 110-160-1



Comment: Qty.: 8.3333 f(s)/Unit Total : 8.3333 f(s)

Seal 110-160-1

Batch

B17296 ✓

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Job Number:



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Machine Or Operation:

Description :

27.0

D31169

Seal ZX1267



Comment: Qty.: 8.6666 f(s)/Unit Total: 8.6666 f(s)

Seal ZX1267

Batch

B17463 ✓

28.0

D31183

Sign Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sign Assembly

Batch

B24676 ✓

29.0

D31185

Sign Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Sign Assembly

Batch

B24698 ✓

30.0

D31281

Shim



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Shim

Batch

B18643 ✓

31.0

D314415

Doubler



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Doubler

Batch

B24774 ✓

32.0

D33001

Window



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Window

Batch

B24347 ✓

33.0

BSP45

Commercial Rivet



Comment: Qty.: 48.0000 Each(s)/Unit Total: 48.0000 Each(s)

Commercial Rivet

Batch

M1821 ✓

B 06/01/01 @

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Job Number:



Seq. #:

Machine Or Operation:

Description :

34.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Pug/6/9 (1)

35.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-694-011

Location:

PPP Rev:

[Signature]

Pug/6/9 (1)

36.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

[Signature] 06/07/10 (1)

Job Completion



C 207/06/10

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